

Form 21063
(359)
Printed in U. S. A.

LIST OF PARTS
SINGER™ SEWING MACHINES
251-4 and 251-6

THE SINGER MANUFACTURING COMPANY

**A Trademark of THE SINGER MANUFACTURING COMPANY

INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part NUMBER in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.C—Brown Baking Enamel Finish
- A.D—Gray Baking Enamel Finish
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite, Plain
- A.H—Alumilite, Dyed
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
 - B—Polished, Nickel Plated and Buffed
 - C—Hardened Only
- C.R—Hardened and Merlized
 - D—Polished Only
 - E—Soft, Not Polished
 - F—Hardened and Polished
- F.J—Hardened, Polished and Nickel Plated
 - G—Bright Rumbled and Nickel Plated
 - H—Blued
 - J—Nickel Plated Only
 - K—Hardened and Nickel Plated
 - L—Brass Plated
 - M—Oxidized
 - N—Japanned, Dull
 - P—Japanned, Bright
- P.P—Wrinkle Finish
 - R—Merlized
 - S—Cadmium Plated
 - T—Copper Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized

INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

SINGER Needles should be used
in SINGER Machines.
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are NOT **SINGER** made needles. 2

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 251-4

FOR GENERAL STITCHING OPERATIONS
ON LIGHT TO MEDIUM WEIGHT FABRICS.
SINGLE NEEDLE, LOCKSTITCH. NEEDLE
BAR STROKE 1 9/64". CLEARANCE UNDER
PRESSER FOOT 9/32". PENDANT LINK FEED.

No.	Plate	Name
*147001	-----	Arm with two 143176
	Note:	Due to the accuracy required for gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
8582	8214	Arm Dowel Pin (2)
50608X	-----	Arm Hole Plug Screw (top of arm) for plugging hole used to assemble take-up oil wicks
140705E	-----	Arm Screw (back)
146552	8214	Arm Screw (front and intermediate) (2)
140315E	8214	Arm Screw Stud (back) (2)
147003	-----	Arm Shaft (horizontal) with 1036AL, 140542AL and 140609AL
143008	8214	Arm Shaft (horizontal) Bushing (center)
140296AL	8214	Arm Shaft (horizontal) Bushing (center) Set Screw
147112	8214	Arm Shaft (horizontal) Flanged Bushing (back)
146790	8214	Arm Shaft (horizontal) Flanged Bushing (back)
207E	8214	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube Holder Screw
140297AL	8214	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw
147005	8214	Arm Shaft (horizontal) Flanged Bushing (front)
140279AL	8214	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw
50555E	-----	Arm Shaft (horizontal) Plug Screw (2)
144D	8214	Arm Shaft (horizontal) Screw (back)
140640E	8214	Arm Shaft (horizontal) Screw Plug (front)
147109	8214	Arm Shaft (horizontal) Screw Plug Washer (fiber)
143013	8214	Arm Shaft (upright)
147006	-----	Arm Shaft (upright) Bevel Gear (lower) right hand spiral -with two 1259AL
1259AL	8214	Arm Shaft (upright) Bevel Gear (lower) Set Screw (2)
143015	-----	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259AL
1259AL	8214	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2)
143016	8214	Arm Shaft (upright) Bushing (lower)
140298AL	8214	Arm Shaft (upright) Bushing (lower) Set Screw
147111	8214	Arm Shaft (upright) Bushing (upper)
50504C	8214	Arm Shaft (upright) Bushing (upper) Set Screw
147007	8217	Arm Side Shield

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LIST OF PARTS FOR MACHINE NO. 251-4

No.	Plate	Name
147008	8217	Arm Side Shield Wick
16709	8217	Arm Side Shield Wick Spring Holder
147010	8217	Arm Side Shield complete, Nos. 16709, 147007 and 147008
217X	8217	Arm Side Shield Screw (2)
52239	8219	Arm Spool Pin and Thread Eyelet
8879	8219	Arm Spool Pin Washer (cloth)
147011	8221	Arm Top Cover for 147013 (Aluminum)
147012	8222	Arm Top Cover for 147014
147013	-----	Arm Top Cover with Stitch Regulator Plunger complete, Nos. 64519, 146511, 147011 and 147105
147014	-----	Arm Top Cover with Stitch Regulator Plunger complete, when a longer spool pin (3 1/2 in. long) is required, Nos. 64519, 143244, 146511, 147012 and 147105
	Note:	No. 147013 is regularly furnished with this Machine.
147015	8221	Arm Top Cover Gasket
51369R	8221	Arm Top Cover Screw (4)
143244	8222	Arm Top Cover Spool with Spool Rest, 3 1/2 in. long
147105	8221	Arm Top Cover Stitch Regulator Plunger
140607X	8221	Arm Top Cover Stitch Regulator Plunger Hole Plug Screw for plugging the Plunger hole when the Plunger is removed to prevent tampering with the stitch set (for Agent only)
64519	8221	Arm Top Cover Stitch Regulator Plunger Spring
146511	8221	Arm Top Cover Stitch Regulator Plunger Stop Ring
*147C17	-----	Bed
	Note:	Due to the accuracy required for gear alignment Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.
143024	8214	Bed Hole Plug
143268	8214	Bed Leg (back)
1518J	8214	Bed Leg (back) Nut (2)
12431X	8223	Bed Slide
4307	8223	Bed Slide Spring
725X	8223	Bed Slide Spring Screw (2)
12432	8223	Bed Slide complete, Nos. 4307, 12431X and two 725X
143373	8219	Bell Crank
143374	8219	Bell Crank Bracket
158R	8219	Bell Crank Bracket Screw (2)
143104	8219	Bell Crank Hinge Pin
143375	-----	Bell Crank complete, Nos. 143104, 143373 and 143374
143292	-----	Combination of Feed and Stitch Regulator Parts, Nos. 143015, 143036, 143040, 143049, 143087, 143134, 143293 and 147126 (for Agents only)
143293	-----	Dummy Shaft for 143292

LIST OF PARTS FOR MACHINE NO. 251-4

No.	Plate	Name
147096	8226	Face Plate
147019	8226	Face Plate Gasket
152J	8226	Face Plate Screw (lower) (3)
738J	8226	Face Plate Screw (upper)
147283	-----	Feed Bar
147284	-----	Feed Bar 147283 with 147022, 147023, 147290, 272110 and two 1423C
147022	8227	Feed Bar Carrier with two each 158E and 176E
158E	8227	Feed Bar Carrier Clamping Screw (2)
147023	8227	Feed Bar Carrier Hinge Pin
176E	8227	Feed Bar Carrier Hinge Pin Clamping Screw (2)
143031	8227	Feed Bar Carrier Oil Wick
143032	8227	Feed Bar Carrier Oil Wick Holder
147024	-----	Feed Bar Carrier Oil Wick Holder 143032 with 143031
228E	8227	Feed Bar Carrier Oil Wick Holder Screw (2)
272110	-----	Feed Bar Connecting Link
1423C	-----	Feed Bar Connecting Link Cap Screw (2)
147288	-----	Feed Bar Connecting Link Oil Wick
272111	-----	Feed Bar Connecting Link Oil Wick Clamp
147035	8227	Feed Bar Connecting Link Oil Wick Holder
50579J	8227	Feed Bar Connecting Link Oil Wick Holder Screw
147289	-----	Feed Bar Connecting Link Oil Wick Holder 147035 with 147288
149057	24353	Feed Dog, 21 teeth (22 teeth to the inch)
50117AL	8223	Feed Dog Screw (2)
147125	-----	Feed Eccentric
147126	-----	Feed Eccentric 147125 with 143035
*143035	-----	Feed Eccentric Body with 1375AL and two 1036AL
1375AL	8214	Feed Eccentric Body Position Screw
1036AL	8214	Feed Eccentric Body Set Screw (2)
140256AL	8214	Feed Eccentric Stop Screw (7 stitch)
140257AL	8214	Feed Eccentric Stop Screw (5 1/2 stitch)
140258AL	8214	Feed Eccentric Stop Screw (14 stitch)
	Note:	No. 140256AL is regularly furnished with this Machine.
143036	-----	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear, right hand spiral with 1259AL, 140333AL and 143088
140333AL	8214	Feed Lifting Eccentric Position Screw
1259AL	8214	Feed Lifting Eccentric Set Screw
147025	8227	Feed Lifting Rock Shaft
147030	-----	Feed Lifting Rock Shaft Nos. 197E, 140359E, 143236, 147025, 147038, 147039, 147047 and two 147037

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No.	Plate	Name
143052	8227	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder
197E	8227	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder Screw
147028	8227	Feed Lifting Rock Shaft Bushing (2)
447AL	8227	Feed Lifting Rock Shaft Bushing Set Screw (2)
143039	8227	Feed Lifting Rock Shaft Cap
223E	8227	Feed Lifting Rock Shaft Cap Screw (2)
147029	8227	Feed Lifting Rock Shaft Collar with two 460AL
460AL	8227	Feed Lifting Rock Shaft Collar Set Screw (2)
143040	8214	Feed Lifting Rock Shaft Connecting Rod
140230C	8214	Feed Lifting Rock Shaft Connecting Rod Hinge Screw
1518J	8214	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut
147031	8227	Feed Lifting Rock Shaft Crank (back) with 966E
966E	8227	Feed Lifting Rock Shaft Crank (back) Clamping Screw
147290	-----	Feed Lifting Rock Shaft Crank (front) with 157J
157J	8227	Feed Lifting Rock Shaft Crank (front) Clamping Screw
140359E	8227	Feed Lifting Rock Shaft Oil Plug Screw
143236	8227	Feed Lifting Rock Shaft Oil Plug Screw Washer (fiber)
147037	8227	Feed Lifting Rock Shaft Oil Wick (short)
147038	8227	Feed Lifting Rock Shaft Oil Wick (long)
147039	8227	Feed Lifting Rock Shaft Oil Wick
147047	8227	Feed Lifting Rock Shaft Oil Wick Clamping Plate
197E	8227	Feed Lifting Rock Shaft Oil Wick Clamping Plate Screw
147040	8227	Feed Rock Shaft
147041	-----	Feed Rock Shaft Nos. 197E, 140359E, 143236, 147039, 147040, 147046, 147047 and two 147045
147042	8227	Feed Rock Shaft Bushing (back)
447AL	8227	Feed Rock Shaft Bushing (back) Set Screw
147043	8227	Feed Rock Shaft Bushing (front)
447AL	8227	Feed Rock Shaft Bushing (front) Set Screw
143048	8227	Feed Rock Shaft Cap
223E	8227	Feed Rock Shaft Cap Screw
147029	8227	Feed Rock Shaft Collar with two 460AL
460AL	8227	Feed Rock Shaft Collar Set Screw (2)
143049	8214	Feed Rock Shaft Connecting Rod
140230C	8214	Feed Rock Shaft Connecting Rod Hinge Screw
1518J	8214	Feed Rock Shaft Connecting Rod Hinge Screw Nut
147044	8227	Feed Rock Shaft Crank with 157J
157J	8227	Feed Rock Shaft Crank Clamping Screw
140359E	8227	Feed Rock Shaft Oil Plug Screw
143236	8227	Feed Rock Shaft Oil Plug Screw Washer (fiber)
147045	8227	Feed Rock Shaft Oil Wick (short) (2)
147046	8227	Feed Rock Shaft Oil Wick (long)
147039	8227	Feed Rock Shaft Oil Wick

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No.	Plate	Name
147047	8227	Feed Rock Shaft Oil Wick Clamping Plate
197E	8227	Feed Rock Shaft Oil Wick Clamping Plate Screw
25878	8234	Guide
50190X	8234	Guide Thumb Screw
147139	-----	Machine Pulley, small rim diam. (disc power) "V" belt groove 2.9 in. diam., with two 51283AL
	Note:	No. 147139 is regularly furnished
51283AL	8221	Machine Pulley Set Screw (2)
147140	-----	Machine Pulley, large rim diam. (disc. power) "V" belt groove 2.9 in. diam., with two 51283AL
147162	-----	Needle Bar (hollow) with 140239AL
143336	8228	Needle Bar Bushing (lower)
1133E	8228	Needle Bar Bushing (lower) Set Screw
52171	8228	Needle Bar Bushing (lower) Thread Eyelet
143324	8228	Needle Bar Bushing (upper)
1133E	8228	Needle Bar Bushing (upper) Set Screw
147049	8228	Needle Bar Connecting Link
147050	-----	Needle Bar Connecting Link 147049 with 143326 (for Agents only)
140231C	8228	Needle Bar Connecting Link Cap Screw
143056	8228	Needle Bar Connecting Link Roller Bearing (18)
143326	8228	Needle Bar Connecting Stud with 140706C
140706C	-----	Needle Bar Connecting Stud Clamping Screw
147053	8217	Needle Bar Connecting Stud Oil Wick
143058	8228	Needle Bar Connecting Stud Slide Block
140542AL	8214	Needle Bar Crank Position Screw
143196	8217	Needle Bar Oil Wick
140239AL	8228	Needle Set Screw
146591	8231	Oil Flow Body
143061	8231	Oil Flow Body Gasket (2)
143062	8231	Oil Flow Window
143063	8231	Oil Flow Window Cap
50257J	8231	Oil Flow Window Cap Screw (4)
143370	8231	Oil Lead
51369E	8231	Oil Lead Screw
143064	8231	Oil Pipe for 147106
143384	8231	Oil Pipe for oiling Rotating Hook Shaft (front) Bearing
143065	8231	Oil Pipe Clamping Sleeve
143066	8231	Oil Pipe Clamping Sleeve Nut
147106	8231	Oil Pipe complete from Oil Pump to Arm Shaft (horizontal) Center Bearing Nos. 143064, 143065 and 143066 (for Agents only)

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LIST OF PARTS FOR MACHINE NO. 251-4

No.	Plate	Name
143387	-----	Oil Pipe 143384 with 143124 for oiling Rotating Hook Shaft Front Bearing (for Agents only)
143124	8231	Oil Pipe Clamping Sleeve
143125	8231	Oil Pipe Clamping Sleeve Nut
143126	8231	Oil Pipe Clamping Sleeve Nut Adaptor
143070	8231	Oil Pump (centrifugal) Body with 143126
143071	8231	Oil Pump (centrifugal) Body Position Pin (2)
157E	8231	Oil Pump (centrifugal) Body Screw (3)
143072	8231	Oil Pump (centrifugal) Cover
143073	8231	Oil Pump (centrifugal) Impeller
50123E	8214	Oil Pump (centrifugal) Impeller Locking Screw
143074	8231	Oil Pump (centrifugal) Screen
143075	8231	Oil Pump (centrifugal) Screen Frame
189E	8231	Oil Pump (centrifugal) Screen Frame Screw (4)
147107	8217	Oil Removing Wick (head end)
146745	8217	Oil Removing Wick (head end) Holder Body
147108	-----	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107 (for Agents only)
140553E	8217	Oil Removing Wick (head end) Holder Body Hinge Screw
146700	8217	Oil Removing Wick (head end) Holder Body Stop and Spring Clip
228E	8217	Oil Removing Wick (head end) Holder Body Stop and Spring Clip Screw
146698	8217	Oil Removing Wick (head end) Holder Body Spring
147054	8217	Oil Removing Wick (head end) Hinge Plate and Cover
147055	8217	Oil Removing Wick (head end) Hinge Plate and Cover Gasket
1364X	8217	Oil Removing Wick (head end) Hinge Plate and Cover Screw (4)
147056	8217	Oil Removing Wick (head end) Holder Body complete, Nos. 228E, 140553E, 146698, 146700, 146745, 147054, 147055 and 147107
147141	-----	Oil Wick, 11 in. long for oiling Take-up Lever, Take-up Lever Link, Needle Bar Connecting Link and Thread Take-up Lever Link Hinge Bearing (2)
147143	-----	Oil Wick Holder complete, with two 147141
140232J	8214	Oil Wick Holder Screw
147057	8228	Presser Bar (hollow)
147058	8228	Presser Bar Bushing (lower)
	Note:	No. 143184 is used in place of No. 147058 when using Quilter or Finger Guards.
1133E	8228	Presser Bar Bushing (lower) Set Screw
147165	-----	Presser Bar Guide Bracket with 140608AL
140608AL	8228	Presser Bar Guide Bracket Clamping and Tension Releaser Screw
147060	8219	Presser Bar Lifter

LIST OF PARTS FOR MACHINE NO. 251-4

No.	Plate	Name
69XC	8219	Presser Bar Lifter Hinge Screw
147027	8219	Presser Bar Lifter Lever with 448AL
143108	8219	Presser Bar Lifting Lever Connecting Rod
1611X	8219	Presser Bar Lifting Lever Connecting Rod Nut
1611X	8219	Presser Bar Lifting Lever Connecting Rod Lock Nut
143191	8219	Presser Bar Lifting Lever Connecting Rod Oil Mist Retaining Disc (felt)
143109	8219	Presser Bar Lifting Lever Connecting Rod Swivel
802X	8219	Presser Bar Lifting Lever Hinge Screw
147061	8228	Presser Bar Lifting Lever Link
147062	8219	Presser Bar Lifting Lever Pin
448AL	8219	Presser Bar Lifting Lever Pin Set Screw
146610	8129	Presser Bar Lifting Lever Spring
147291	-----	Presser Bar Spring
2070	-----	Presser Spring Washer
62527	8223	Presser Foot Hinge Pin
161065	8223	Presser Foot Plate
62926	8223	Presser Foot Shank
26231	8223	Presser Foot Spring
147297	-----	Presser Foot (spring hinged) complete, Nos. 26231, 62527, 62926 and 161065
140390AL	8223	Presser Foot Screw
147091	8228	Pressure Regulating Thumb Screw and Presser Bar Guide
51614J	-----	Pressure Regulating Thumb Screw Lock Nut
143340	8232	Rotating Hook with 143301 and two 1253AL
143341	8232	Rotating Hook 143340 with 143351, 270083 and four 1053E
143342	8232	Rotating Hook 143341 with 40274, 143346 and three 1367E
143343	-----	Rotating Hook 143341 with 40274 and three 1367E (for Agents only)
143344	8232	Rotating Hook 143342 with 52237
270010	-----	Rotating Hook Bobbin
52235	8232	Rotating Hook Bobbin Case
52236	-----	Rotating Hook Bobbin Case 52235 with 591F, 1380E and 40394
40392	8232	Rotating Hook Bobbin Case Latch
125320	8232	Rotating Hook Bobbin Case Latch Lever
2974	8232	Rotating Hook Bobbin Case Latch Lever Fulcrum Pin
2975	8232	Rotating Hook Bobbin Case Latch Spring
592E	8232	Rotating Hook Bobbin Case Latch Stop Screw
40393	8232	Rotating Hook Bobbin Case Latch Hinge, Nos. 2974, 40392 and 125320
591F	8232	Rotating Hook Bobbin Case Tension Regulating Screw
40394	8232	Rotating Hook Bobbin Case Tension Spring

LIST OF PARTS FOR MACHINE NO. 251-4

No.	Plate	Name
1380E	8232	Rotating Hook Bobbin Case Tension Spring Screw
52237	8232	Rotating Hook Bobbin Case complete, Nos. 592F, 2975, 40393 and 52236
143346	8232	Rotating Hook Bobbin Case Holder
147064	8232	Rotating Hook Bobbin Case Holder Position Bracket
704J	8232	Rotating Hook Bobbin Case Holder Position Bracket Screw
140551C	8232	Rotating Hook Oil Flow Regulating Thumb Screw
143383	8232	Rotating Hook Oil Flow Regulating Thumb Screw Spring
233E	8232	Rotating Hook Oil Flow Regulating Thumb Screw Spring Screw
143301	8232	Rotating Hook Oil Wick (felt)
40274	8232	Rotating Hook Section
1367E	8232	Rotating Hook Section Screw (3)
1253AL	8232	Rotating Hook Set Screw (2)
143347	8232	Rotating Hook Shaft with 143350
147130	-----	Rotating Hook Shaft 143347 with 147131
*147065	-----	Rotating Hook Shaft Bevel Gear (left hand spiral) with two 1259AL
1259AL	8232	Rotating Hook Shaft Bevel Gear Set Screw (2)
143082	8232	Rotating Hook Shaft Bushing (back)
140259AL	8232	Rotating Hook Shaft Bushing (back) Set Screw
143382	8232	Rotating Hook Shaft Bushing (front)
1285AL	8232	Rotating Hook Shaft Bushing (front) Set Screw
143042	8232	Rotating Hook Shaft Oil Filter Wick
143349	8232	Rotating Hook Shaft Oil Filter Wick Holder
143350	8232	Rotating Hook Shaft Oil Filter complete, Nos. 143042 and 143349
147131	-----	Rotating Hook Shaft Oil Retaining Collar with two 50429AL
50429AL	8232	Rotating Hook Shaft Oil Retaining Collar Set Screw (2)
270083	8232	Rotating Hook Thread Guard
1053E	8232	Rotating Hook Thread Guard Screw (4)
143351	8232	Rotating Hook Wiper
147166	-----	Slack Thread Regulator
190E	-----	Slack Thread Regulator Screw
147092	8221	Stitch Length Indicator Plate
402J	8221	Stitch Length Indicator Plate Screw
143085	8214	Stitch Regulator
143134	-----	Stitch Regulator 143085 with 140549E, 143086 and 143378
143086	8214	Stitch Regulator Locking Slide
143087	8214	Stitch Regulator Locking Slide Ratchet Wheel
143088	8214	Stitch Regulator Locking Slide Ratchet Wheel Pin
143378	8214	Stitch Regulator Locking Slide Spring
140549E	8214	Stitch Regulator Locking Slide Spring Screw
2102	8219	Tension Disc (2)

LIST OF PARTS FOR MACHINE NO. 251-4

No.	Plate	Name
1560C	8219	Tension Regulating Thumb Nut
1560C	8219	Tension Regulating Thumb Nut Lock Nut
147151	-----	Tension Releasing Disc
147159	-----	Tension Releasing Lever Body
147160	-----	Tension Releasing Lever (adjustable) 147159 with 50123X and 147161
50123X	-----	Tension Releasing Lever (adjustable) Screw
147161	-----	Tension Releasing Lever Segment
12398	8219	Tension Releasing Lever Hinge Pin
12329	8219	Tension Releasing Lever Spring
32574	8219	Tension Releasing Pin
147152	-----	Tension Spring
140873C	-----	Tension Stud
147292	-----	Tension Stud 140873C with two 1560C
50305C	8219	Tension Stud Set Screw
147293	-----	Tension complete, Nos. 32574, 52083, 52394, 147151, 147152, 147292 and two 2102
147090	8219	Thread Eyelet (side of arm)
147069	8219	Thread Guard (side of arm)
52454	8219	Thread Retainer
624AL	8219	Thread Retainer Set Screw
147195	-----	Thread Take-up Crank
147197	-----	Thread Take-up Crank and Thread Take-up Lever complete, with Nos. 61067 and 92440
147186	-----	Thread Take-up Crank and Thread Take-up Lever complete, Nos. 92440, 147075 and 147197 (for Agents only)
140609AL	8214	Thread Take-up Crank Clamping Screw
147070	8214	Thread Take-up Crank Clamping Screw Hole Plug Gasket
140610X	8214	Thread Take-up Crank Clamping Screw Hole Plug Screw
1036AL	8214	Thread Take-up Crank Set Screw
147193	-----	Thread Take-up Crank Wearing Plate
92440	-----	Thread Take-up Crank Wearing Plate Clip
61067	-----	Thread Take-up Crank Wearing Plate Clip Collar with 1034F
1034F	-----	Thread Take-up Crank Wearing Plate Clip Collar Set Screw
147190	-----	Thread Take-up Lever with 147079
147156	-----	Thread Take-up Lever Guard
147077	8226	Thread Take-up Lever Guard Gasket
152X	8226	Thread Take-up Lever Guard Screw (2)
147072	8228	Thread Take-up Lever Link
147073	8228	Thread Take-up Lever Link Hinge Stud
147074	8228	Thread Take-up Lever Link Hinge Stud Oil Wick
435AL	8228	Thread Take-up Lever Link Hinge Stud Set Screw

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LIST OF PARTS FOR MACHINE NO. 251-4

No.	Plate	Name
147075	-----	Thread Take-up Lever Link Hinge Stud 147073 with 147074
92440	-----	Thread Take-up Lever Link Hinge Stud Clip
147078	8217	Thread Take-up Lever Oil Guard with 143196 and 147053
217E	8217	Thread Take-up Lever Oil Guard Screw
143056	8228	Thread Take-up Lever Roller Bearing (18)
147079	8228	Thread Take-up Lever Thread Eyelet Bushing
52394	8219	Thread Take-up Spring
52083	8219	Thread Take-up Spring Regulator with 50305C
448AL	8219	Thread Take-up Spring Regulator Set Screw
142061	24353	Throat Plate (large needle hole) for 149057
142060	-----	Throat Plate (small needle hole) for 149057
	Note:	Throat Plate No. 142060 is sent with this Machine unless otherwise specified.
691XC	8223	Throat Plate Screw (2)

MACHINE NO. 251-6

FOR GENERAL STITCHING OPERATIONS ON
 LIGHT TO MEDIUM HEAVY FABRICS. SINGLE
 NEEDLE LOCKSTITCH. NEEDLE BAR STROKE
 1 13/64". CLEARANCE UNDER PRESSER FOOT
 5/16". PENDANT LINK FEED.

Note: This Machine is the same as the No. 251-4
 Machine with the following exceptions:

No.	Plate	Name
147081	-----	Arm Shaft (horizontal) with 1036AL, 140542AL and 140609AL in place of 147003
147085	8218	Arm Side Shield in place of 147007
147086	8218	Arm Side Shield complete Nos. 16709, 147008 and 147085 in place of 147010
147163	-----	Needle Bar (hollow)
147164	-----	Needle Bar 147163 with 143386 in place of 147162
147113	8229	Needle Bar Bushing (lower) in place of 143336
147114	8229	Needle Bar Bushing (lower) Thread Eyelet in place of 52171
143327	8229	Needle Bar Thread Guard
665J	8229	Needle Bar Thread Guard Screw
143386	-----	Needle Clamp 143328 with 665J and 143327
143328	8229	Needle Clamp with 140119AL
140119AL	8229	Needle Clamp Screw in place of 140239AL Needle Set Screw
147144	-----	Oil Wick Holder complete, with two 147141 in place of 147143
127318	-----	Throat Plate (small needle hole) for 149057 in place of 142060

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